

Terimakasih

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Acknowledgement



<https://www.jeol.co.jp/>

Technical Terms

BSEI: Backscattered Electron Image:

After incident electrons are scattered within the specimen some of them are backscattered while keeping a relatively high energy and emitted again from the specimen surface. These electrons are called backscattered electrons. The contrast of the backscattered electron image depends on the topography of the specimen surface and on the mean atomic number of the substances which constitute the specimen. Use of a paired detector allows separate observation of a topography (TOPO) image and a composition (COMPO) image.

X-ray image:

A mapping image used to investigate the distribution of a characteristic X-ray image of a specific element.

CL and OL: Condenser lens and objective lens:

CL controls the probe current and OL focuses the electron probe on the specimen surface.

WD: Working distance:

The distance from the underside of the objective lens to the specimen surface.

Probe diameter:

Generally, this means the minimum probe diameter that depends on the accelerating voltage, probe current, and working distance.

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Technical Terms

FE-SEM:

Field Emission Scanning electron microscope

Probe current:

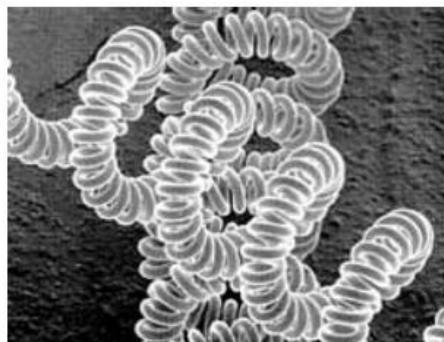
The total amount of current to be irradiated on the specimen. It is controlled between approx. 10-12A to 10-6A. The control is done by varying the excitation of the SEM's condenser lens. The name of this knob with this function varies with the type of the instrument having that function, like CONDENSER LENS, PROBE CURRENT and SPOT SIZE.

SEI: Secondary Electron Image:

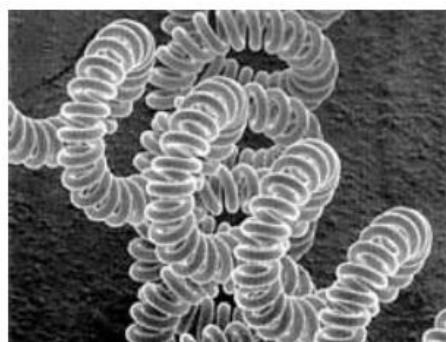
Secondary electrons are excited secondarily by electrons incident on the specimen. Since their generation region is as shallow was approx. 10nm, the diffusion of incident electrons within the specimen has little influence on the image, thus allowing the best resolution to be obtained. The contrast of secondary electron images depends mainly on the tilt angle and topography of the specimen surface

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Influence of Working Distance and Aperture Size



(d) OL aperture diameter: 200 μ m WD: 38mm



(e) OL aperture diameter: 100 μ m WD: 38mm

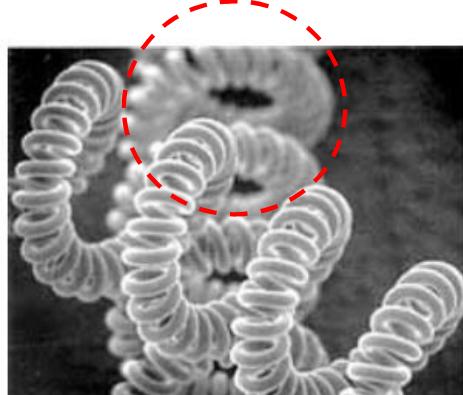
Specimen Electric bulb coil

5 kV x540

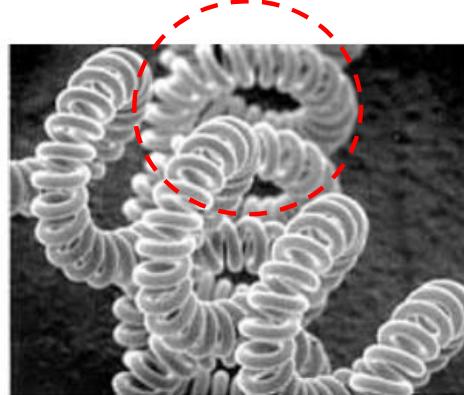
The smaller the OL aperture diameter and the longer the WD, the greater the depth of field.

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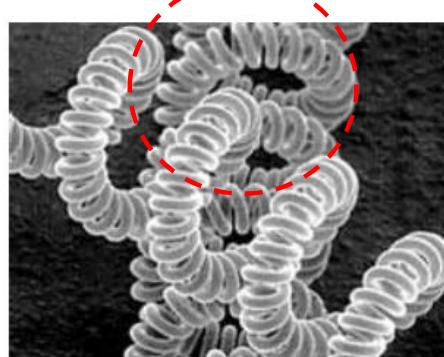
Influence of Working Distance and Aperture Size



(a) OL aperture diameter: 600 μ m WD: 10mm



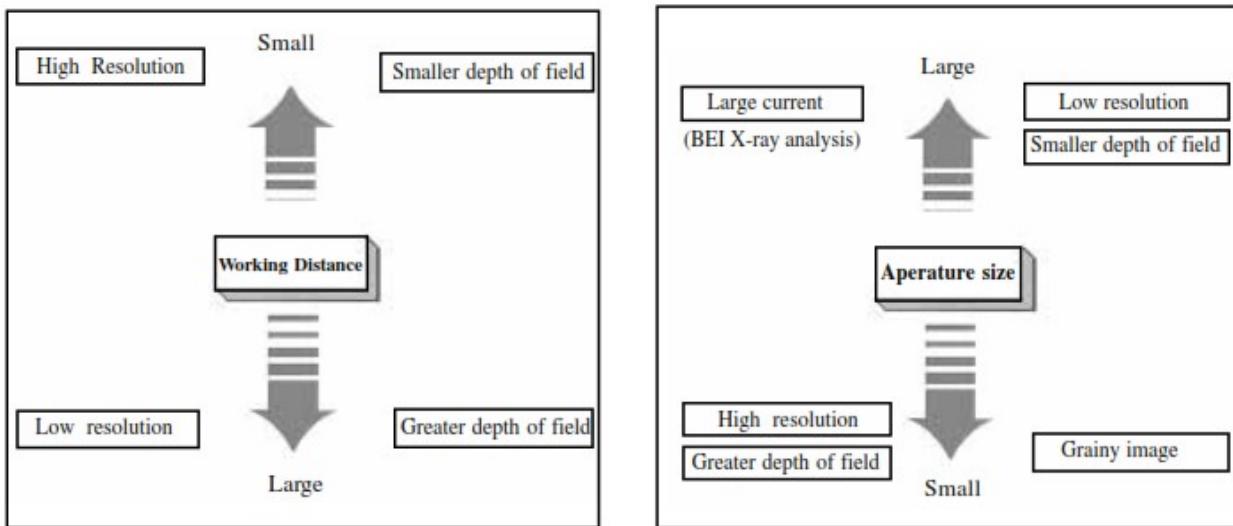
(b) OL aperture diameter: 200 μ m WD: 10mm



(c) OL aperture diameter: 200 μ m wd:20mm

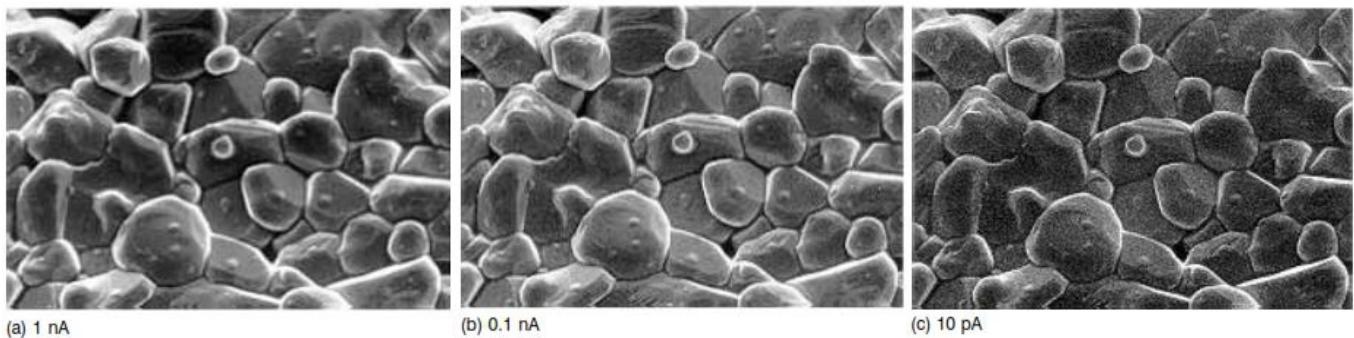
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Influence of Working Distance and Aperture Size



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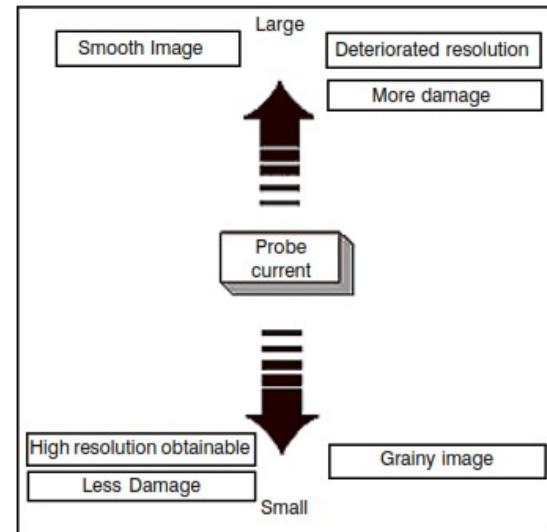
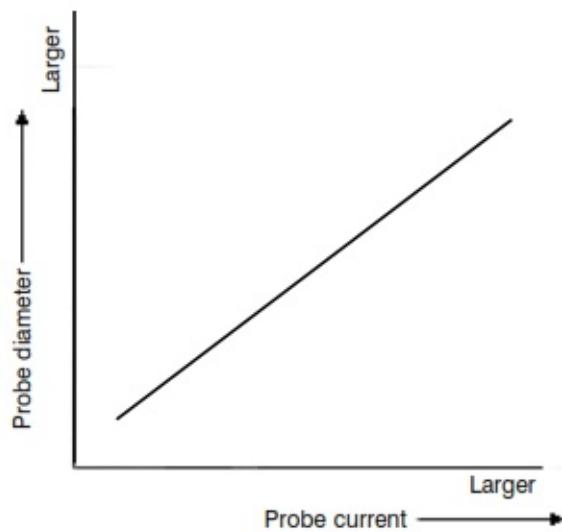
Probe Current



Specimen: Ceramic
10 kV x 5,400

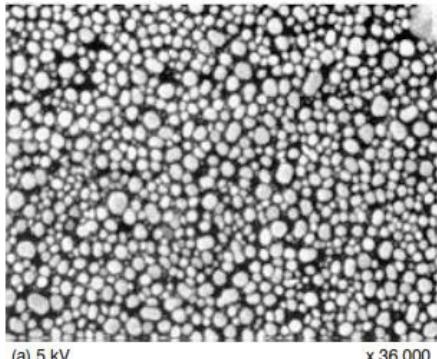
The smaller the probe current, the sharper is the image, but the surface smoothness is lost

Probe Current and Probe Diameter

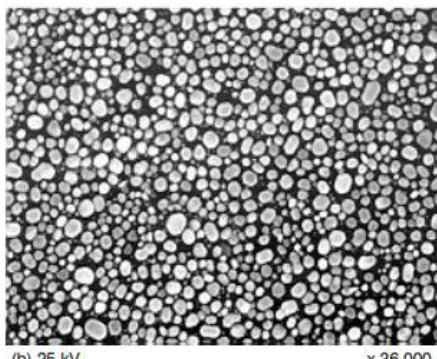


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Effect of Accelerating Voltage



(a) 5 kV x 36,000

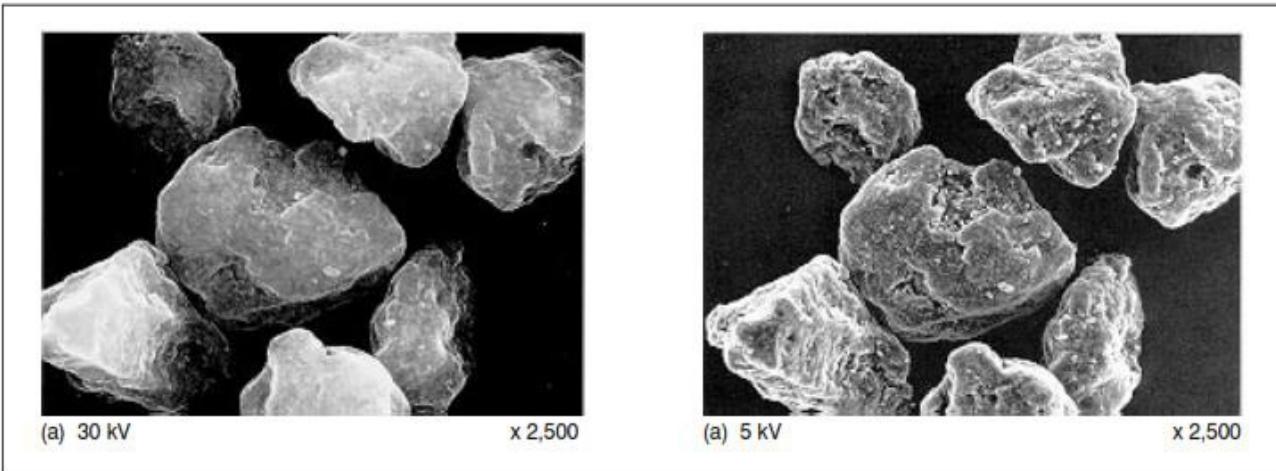


(b) 25 kV x 36,000

Specimen: Evaporated Au particles

The image sharpness and resolution are better at the higher accelerating voltage, 25 kV.

Effect of Accelerating Voltage

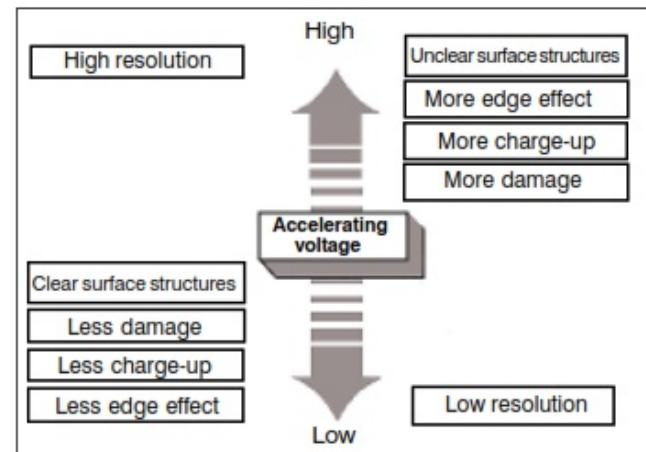
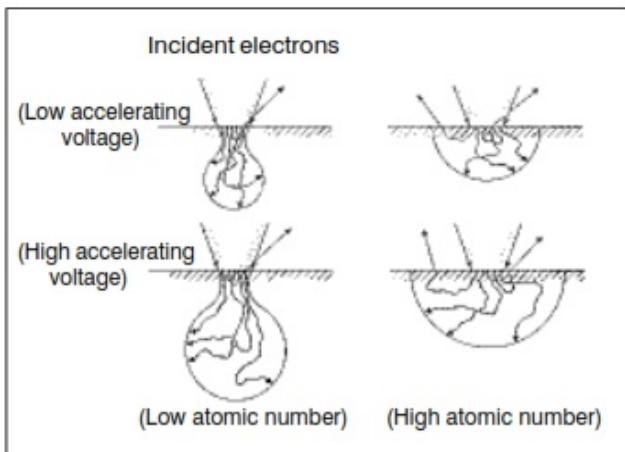


Specimen: Toner

When high accelerating voltage is used as at (a), it is hard to obtain the contrast of the specimen **surface structure**. Besides, the specimen surface is easily charged up. The surface microstructures are easily seen at (b).

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Effect of Accelerating Voltage



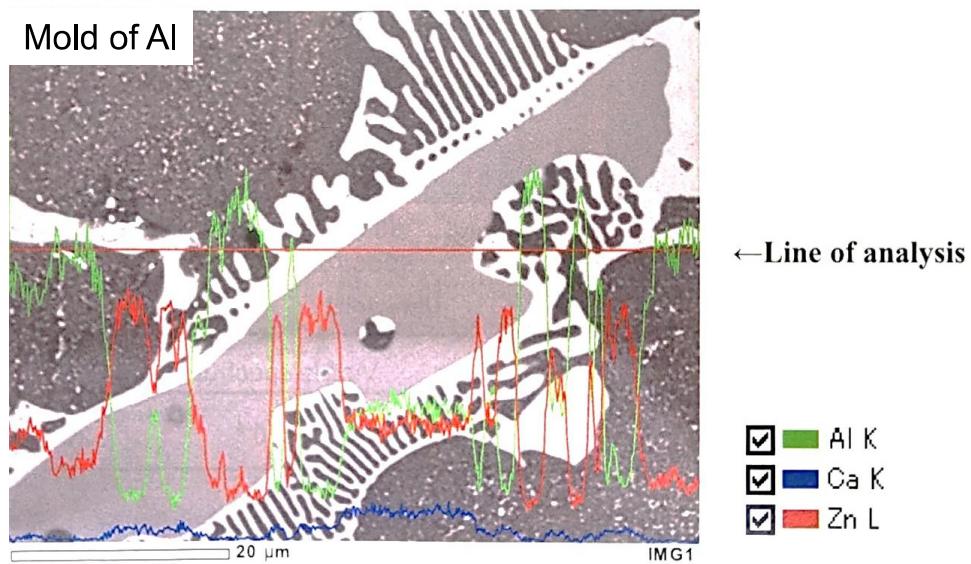
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For Better Images

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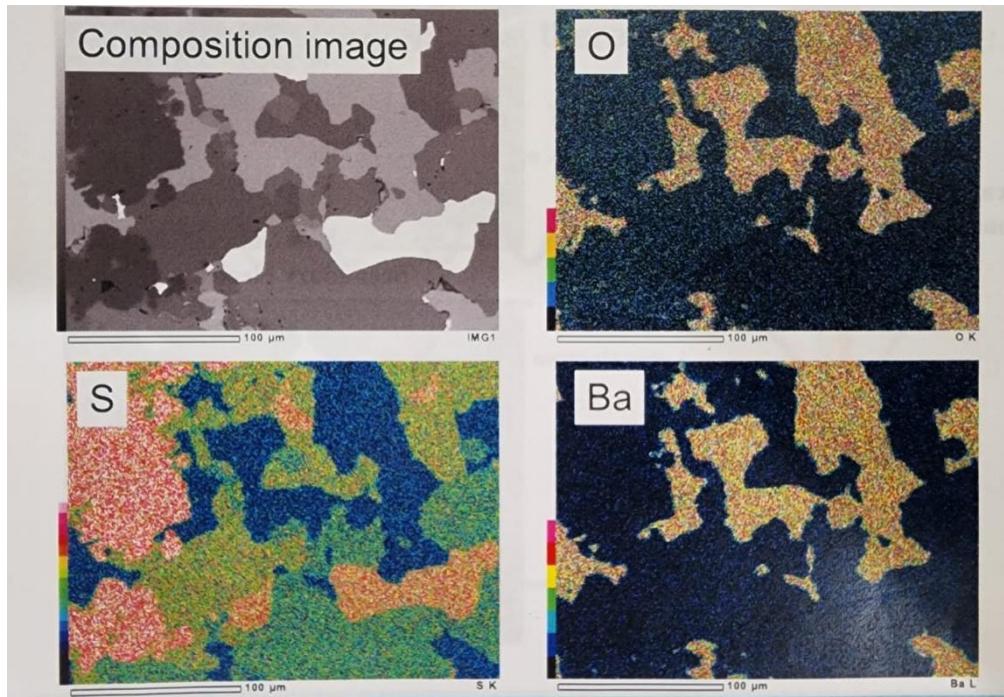
Energy Dispersive X-ray Spectroscopy (EDS)

Analysis Line



Energy Dispersive X-ray Spectroscopy (EDS)

Mapping → Letak setiap unsur diperlihatkan oleh titik-titik



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Energy Dispersive X-ray Spectroscopy (EDS)

$$\frac{\text{mol Ca}}{\text{mol P}} = \frac{\frac{\text{massa Ca}}{\text{Mr Ca}}}{\frac{\text{massa P}}{\text{Mr P}}} = \frac{\text{massa Ca}}{\text{massa P}} \times \frac{\text{Mr P}}{\text{Mr Ca}}$$

Mr P: massa atom relatif P = 30,973762

Mr Ca: massa atom relatif Ca = 40,078

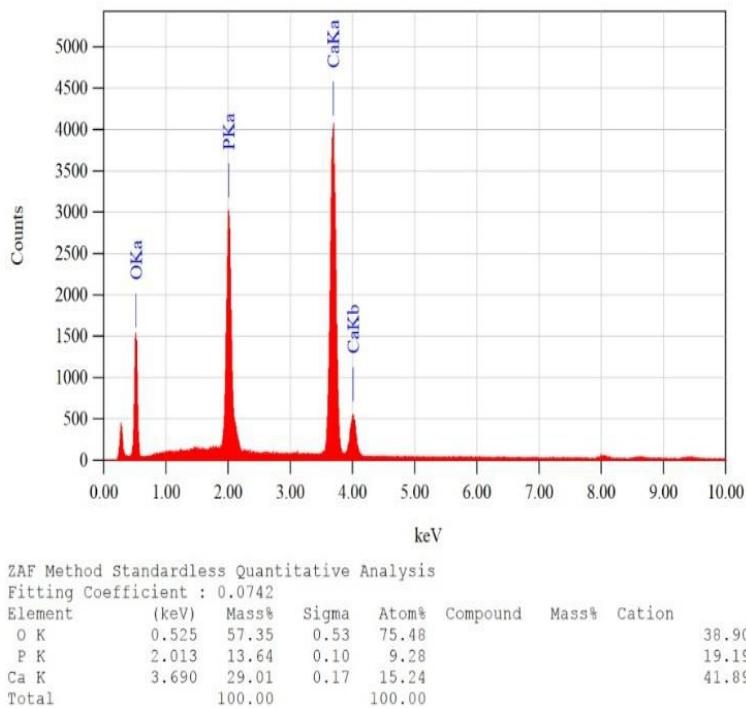
$$\frac{\text{mol Ca}}{\text{mol P}} = \frac{\text{massa Ca}}{\text{massa P}} \times \frac{\text{Mr P}}{\text{Mr Ca}}$$

$$\frac{\text{mol Ca}}{\text{mol P}} = \frac{29.01}{13.64} \times \frac{30,973762}{40,078}$$

$$\frac{\text{mol Ca}}{\text{mol P}} = \frac{29.01}{13.64} \times \frac{30,973762}{40,078} = 1.64$$

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Energy Dispersive X-ray Spectroscopy (EDS)



- Untuk sample HA, rasio Ca dan P sebesar 1,67. Rasio kedua unsur ini dapat dilihat melalui %mass pada hasil EDS.
- Persentase massa pada hasil EDS menunjukkan persentase massa untuk tiap unsur pada sampel, sedangkan rasio Ca/P merupakan rasio molar yang ada pada unsur, sehingga nilai **%mass** ini tidak bisa langsung dibandingkan untuk memperoleh nilai rasio Ca/P, tetapi harus diubah menjadi nilai molar Ca dan P.

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Energy Dispersive X-ray Spectroscopy (EDS)

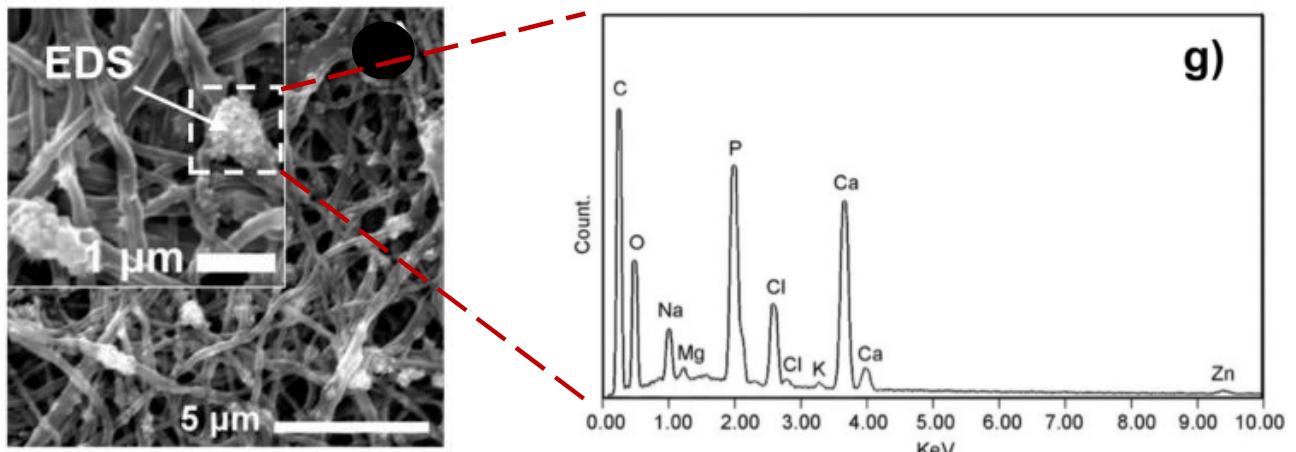
Analisis Quantitative

→ Jumlah dari unsur dari sample dianalisis

元素	(keV)	質量%	誤差%	モル%	化合物	質量%	カチオン数	K(相対強度)
O *	2.307	26.1	0.2	46.4	SO ₃	31.4	5.8	1.65%
S K *	1.806	12.6	0.3	2.0	SrO	1.7	0.2	
Sr L *	4.464	1.4	0.6	51.6	BaO	66.9	6.4	80.4524
合計		100.0		100.0		100.0	12.4	

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Energy Dispersive X-ray Spectroscopy (EDS)



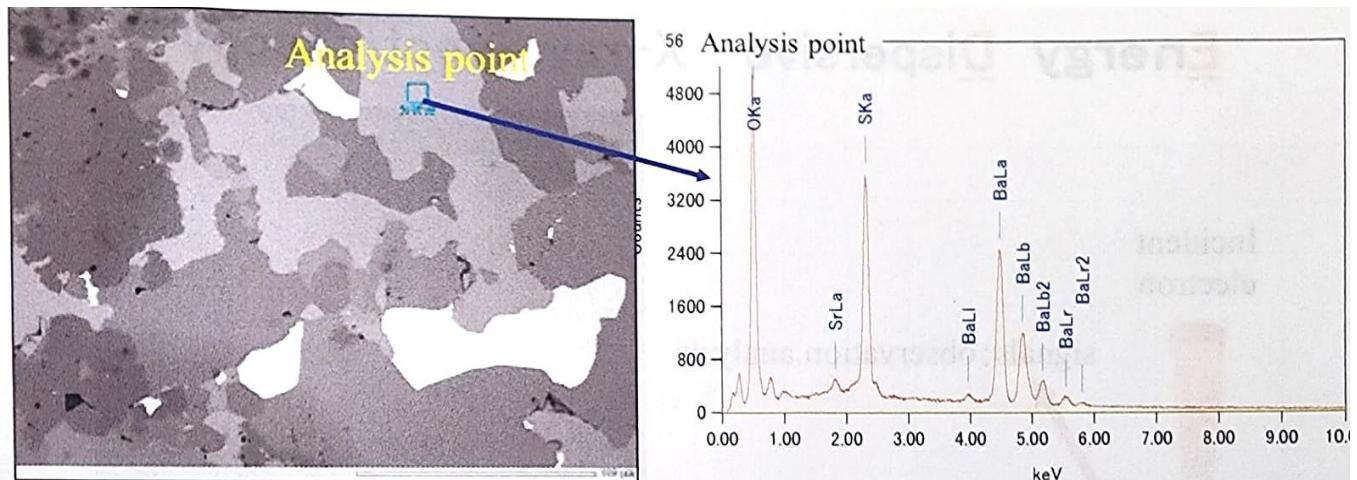
PVA/CS/CHAp 15 wt% (7 days in FBS)

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Energy Dispersive X-ray Spectroscopy (EDS)

Analisis Qualitative

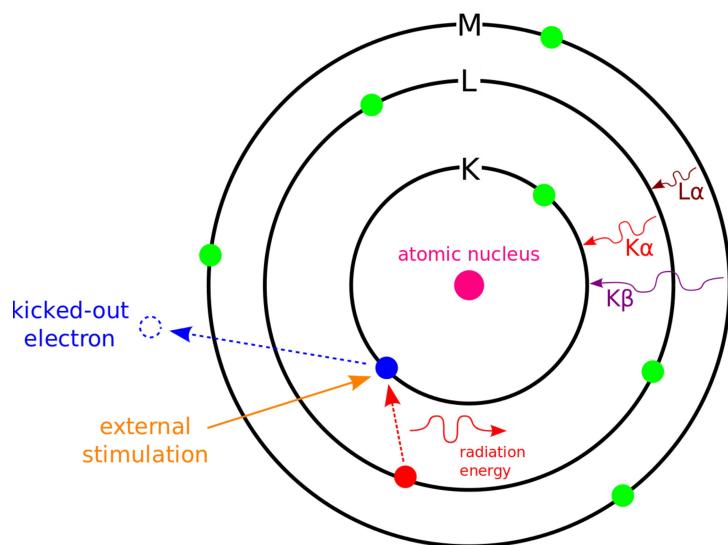
→ unsur yang terkandung di sample dianalisis dari puncak-puncak energi pada spektrum



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Energy Dispersive X-ray Spectroscopy (EDS)

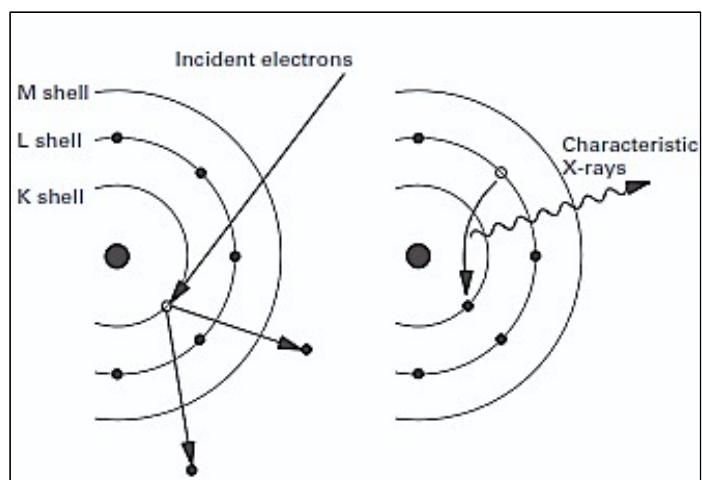
- Garis-garis spektrum EDS biasanya dinamakan sesuai dengan kulit (*shell*) ke mana elektron jatuh dan kulit dari mana elektron berasal .
- Jika kulit yang kosong (tujuan) adalah kulit K dan kulit dari mana elektron berasal adalah kulit L, maka sinar-X $K\alpha/K\alpha$ diradiasikan. Jika elektron jatuh dari kulit M yang berada dua tingkat di atas kulit K, maka sinar-x yang diradiasikan dinamakan sinar-X $K\beta/K\beta$.



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Energy Dispersive X-ray Spectroscopy (EDS)

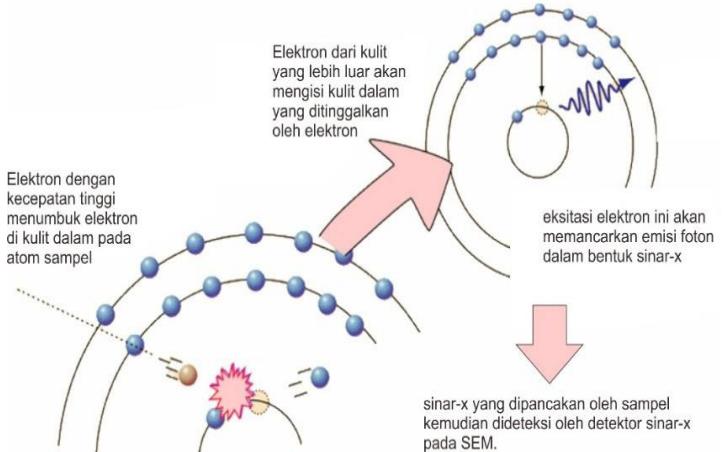
- When electrons in **the inner shells** are emitted from the constituent atoms in the substance **due to the irradiation of the incident electrons**, the vacant orbits are **filled with outer-shell electrons**, and the substance emits X-rays whose energies correspond to the energy difference between the outer-shell electrons and the inner shell electrons.
- These X-rays are called "**characteristic X-rays**" because their energies (wavelengths) are characteristic of individual elements.



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Energy Dispersive X-ray Spectroscopy (EDS)

- EDS merupakan fasilitas tambahan pada SEM yang digunakan untuk mengetahui kandungan unsur pada sampel.
- Prinsip kerja EDS hampir sama dengan pengambilan *image* SEM, yaitu memanfaatkan tumbukan elektron dari electron gun dengan elektron pada sample. Jika SEM mendeteksi elektron-elektron pada kulit terluar yang keluar dari orbitnya, maka EDS memanfaatkan tumbukan **elektron yang terjadi pada kulit yang lebih dalam**



Prinsip kerja EDS

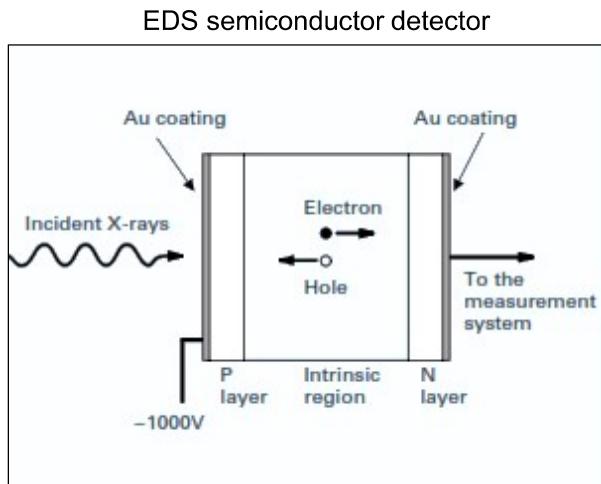
<http://lppt.ugm.ac.id>

Energy Dispersive X-ray Spectroscopy (EDS)

Apa yang bisa dilakukan dengan EDS

- | | |
|-----------------------|--|
| Analisis Qualitative | : unsur-unsur apa saja yang ditemukan pada sample |
| Analisis Quantitative | : jumlah unsur |
| Analisis Map.Line | : Dimana di dalam sample unsur tersebut berada, variasi intensitas |

Energy Dispersive X-ray Spectroscopy (EDS)

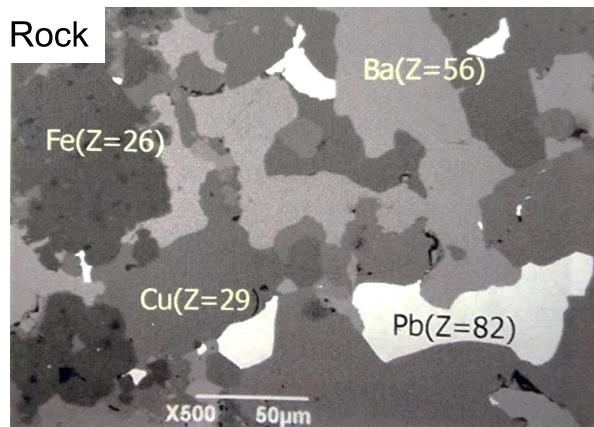


When the X-rays emitted from the specimen enter *the semiconductor detector*, **electron-hole pairs** are generated whose quantities correspond to **the X-ray energy**. Measuring these quantities (electric current) enables you to obtain **the values of X-ray energy**. The detector is cooled by liquid nitrogen, in order to reduce the electric noise.

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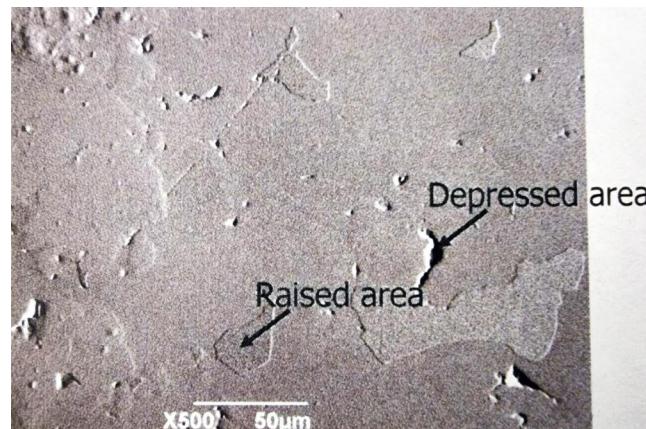
Introduction of EDS

Why Images are Visible (BSE)



Composition image

Composition image shows contrast created by difference of atomic number



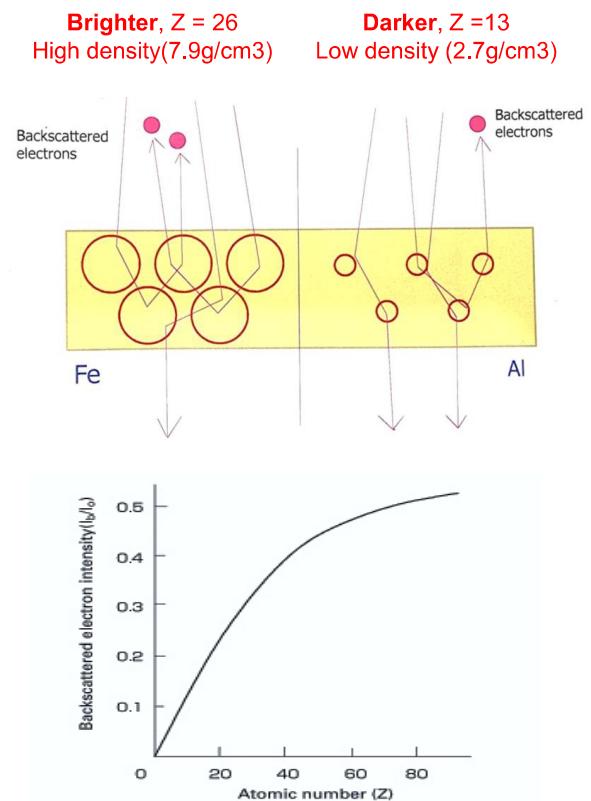
Topography image

Topography image shows illumination from right side of image

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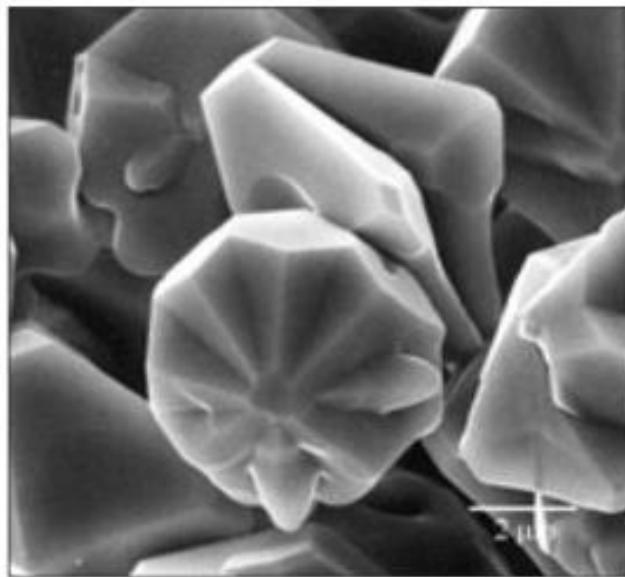
Why Images are Visible (BSE)

- **Feature:**
 - Distribution of different material (composition)
 - Roughness of specimen surface (topography)
- Backscattered electrons (BSE) are those scattered backward and emitted out of the specimen, when the incident electrons are scattered in the specimen. They are sometimes **called reflected electrons**.
- Since BSE possess higher energy than secondary electrons, information from a relatively deep region is contained in the BSE. The BSE are sensitive to the **composition of the specimen**
- As the atomic number of the constituent atoms in the specimen is larger, the BSE yield is larger. That is, an area that consists of a **heavy atom appears bright in the BSE image**.



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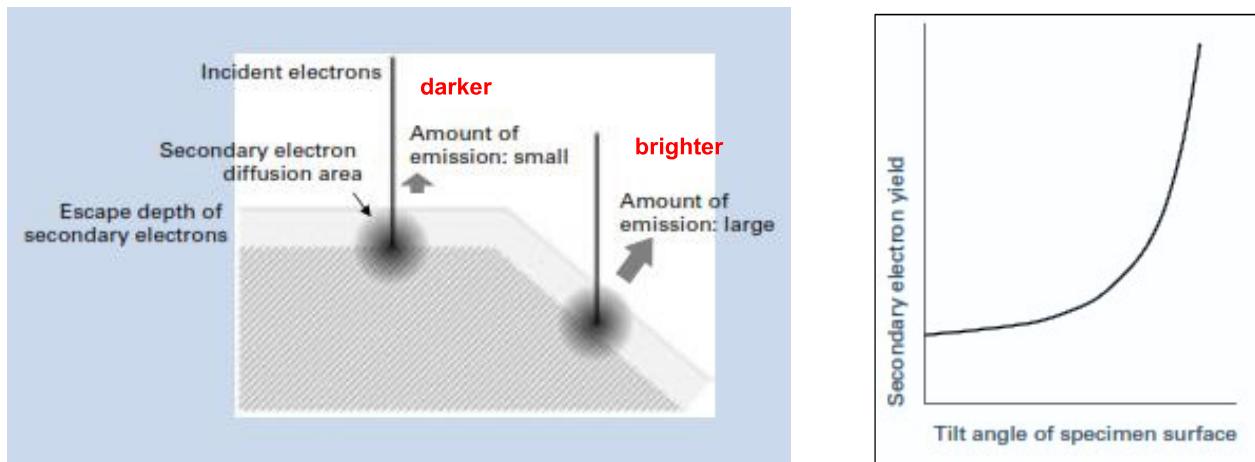
Why Images are Visible (SE)



SE image of tungsten oxide crystal.

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Why Images are Visible (SE)



- Energy of SE is very small → **quickly absorbed by the specimen**. Only those generated at the top surface of the specimen are emitted outside of the specimen. This means that the SE are very sensitive to the surface.
- Compared to when the incident electron beam enters **perpendicularly to the specimen**, the amount of the **SE emission is larger when the electron beam enters obliquely**
- The difference in the **brightness** of the crystal surface is due to the difference of the incidence angle of the electron beam. Thus, the secondary electron is used to observe the **topography** of the specimen surface

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OM vs. SEM

	Light microscope	SEM
Illumination source	Light λ : 200 - 750nm	Electron λ : 0.007 - 0.055nm
Resolution	Visible light/Ultra violet: 200/100nm	Secondary electron: 3nm(JSM-6X90)
Color	Visible	No color information
Depth of focus	Small: $0.1\mu\text{m}(\times 1000)$	Large: $30\mu\text{m}$
Magnification	A few - $\times 2,000$	A few - $\times 100,000$
Lens	Glass lens	Magnetic lens
Image	Transmitted image Reflected image	Secondary electron image Backscattered electron image
Environment for specimen	Atmosphere 101,300Pa	Vacuum $10^4 - 10^{-5}\text{Pa}$

* Resolution of human eye: Approximately 0.2mm

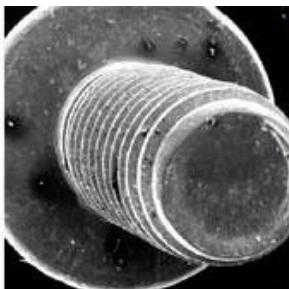
<http://lppt.ugm.ac.id>

Depth of Focus

OM image

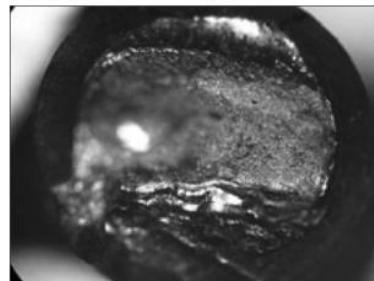


SEM image

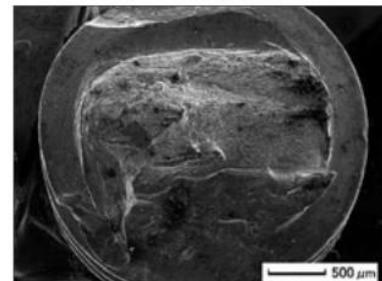


Compares the OM and SEM images of a fractured surface of a **screw**

OM image



SEM image



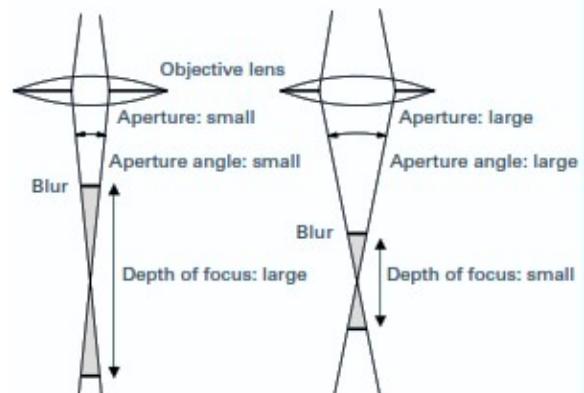
<http://lppt.ugm.ac.id>

Depth of Focus

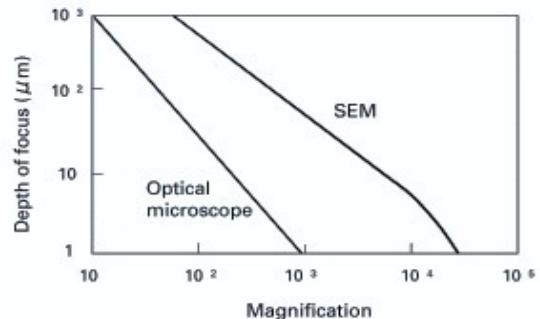
The depth of focus is changed by;

- Aperture angle
- Magnification

- If the range between upper and lower image blur is large → **the depth of focus is large**
- if the range between upper and lower image blur is small → **the depth of focus is small**



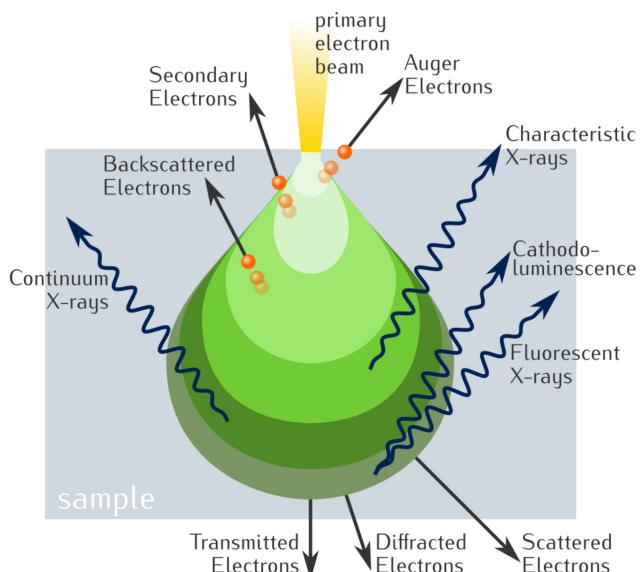
- Although a optical microscope (OM) provides an image with a relatively large depth of focus between OM, we can obtain a much larger depth of focus with the SEM.
- Larger magnification → **the depth of focus is small**



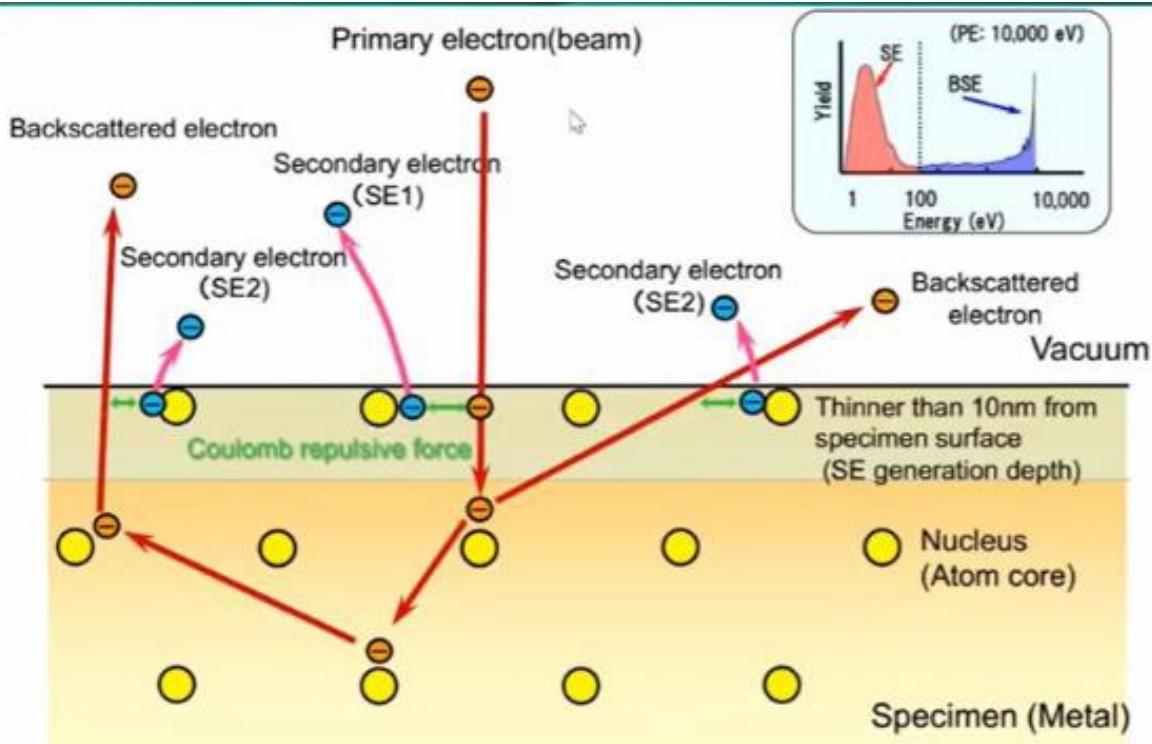
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Range of Electron Penetration

- SE : ~ nm
- BSE : ~ 10 nm – 100nm
- X-Ray : ~ μm



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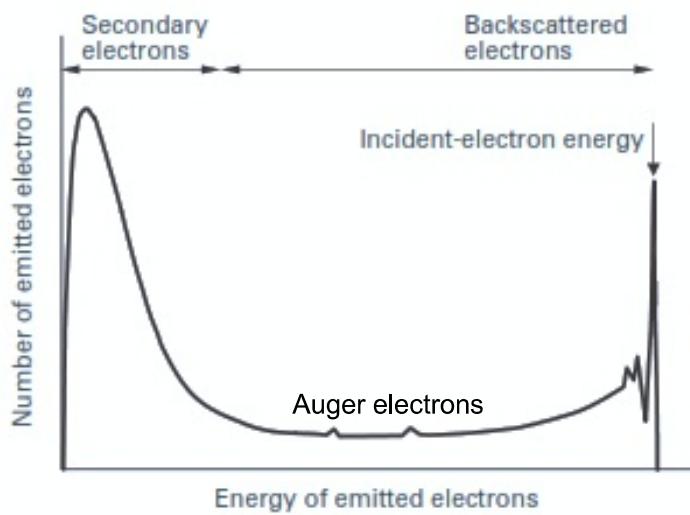


Fungsi dan Distribusi Energi

Fungsi;

- **SE** – surface morphology
- **BSE** – composition/topography
- **Characteristic X-Ray** – element

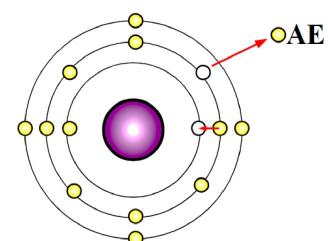
The energy of **SE** is limited to **50 eV or less**; however the energy distribution of **BSE** is **very wide**, ranging from an energy equal to the incident-electron energy down to 50 eV, which is far lower than the incident-electron energy. Small peaks that appear in the range of backscattered electrons correspond to **Auger electrons**.



Electron-Specimen Interaction

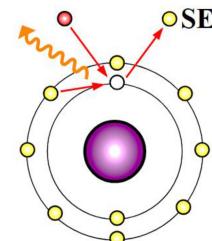
Auger Electron (AE)

Dalam kasus yang jarang terjadi, sebuah elektron dari electron beam dapat ***knock out a core electron*** dari sebuah atom. Hal ini akan menyebabkan ***higher-level electron to drop down***, melepaskan sejumlah energy. Meskipun paket energi ini biasanya berupa *foton*, terkadang bisa berupa elektron. Jika berupa elektron, elektron tersebut disebut **Auger electron**. Elektron Auger biasanya tidak mendeksi di SEM.



Characteristic X-Ray Diffraction Spectroscopy (EDS)

Tumbukan elektron dengan atom dapat melepaskan radiasi sinar-X. Radiasi ini berkaitan dengan jarak antar suborbital atom, dan bersifat unik untuk setiap unsur. Sinar-X ini disebut ***characteristic X-rays***. *Continuum* dan Fluorescent X-rays juga ada, namun ini biasanya tidak useful di SEM. Difraksi Sinar-X Dispersif Energi (EDS) adalah sebuah teknik SEM untuk mendeksi karakteristik sinar-X

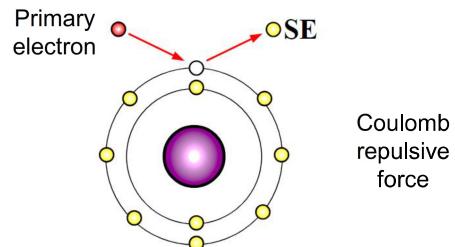


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Electron-Specimen Interaction

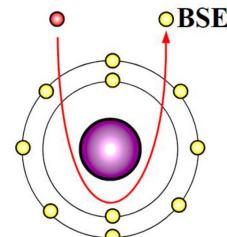
Secondary Electrons (SE)

Primary electron dari *electron beam* dapat bertumbukan secara inelastis dengan atom. Karena energi hilang dari elektron, energi tersebut perlu dipindahkan ke tempat lain. Biasanya, elektron berenergi lebih rendah dari atom juga dikeluarkan. Elektron ini disebut ***secondary electrons (SE)***.



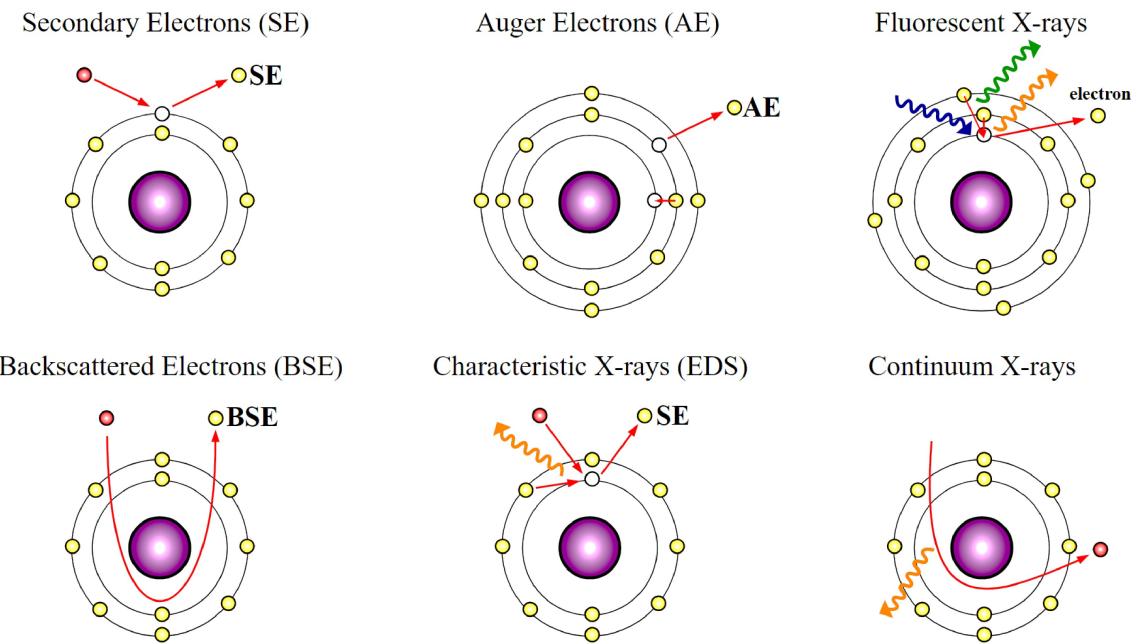
Backscattered Electrons (BSE).

Jika elektron dari berkas elektron bertumbukan secara elastis dengan atom, lintasan elektron akan berubah. Elektron ini disebut ***backscattered electrons (BSE)***.



<http://lppt.ugm.ac.id>

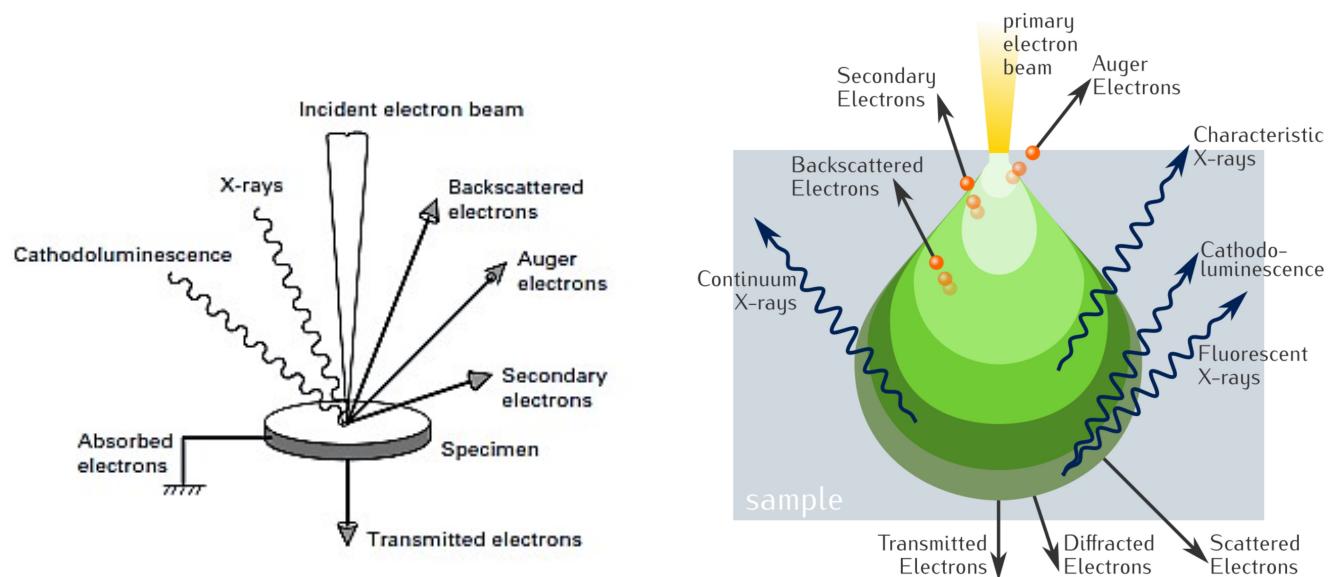
Electron-Specimen Interaction



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Electron-Specimen Interaction

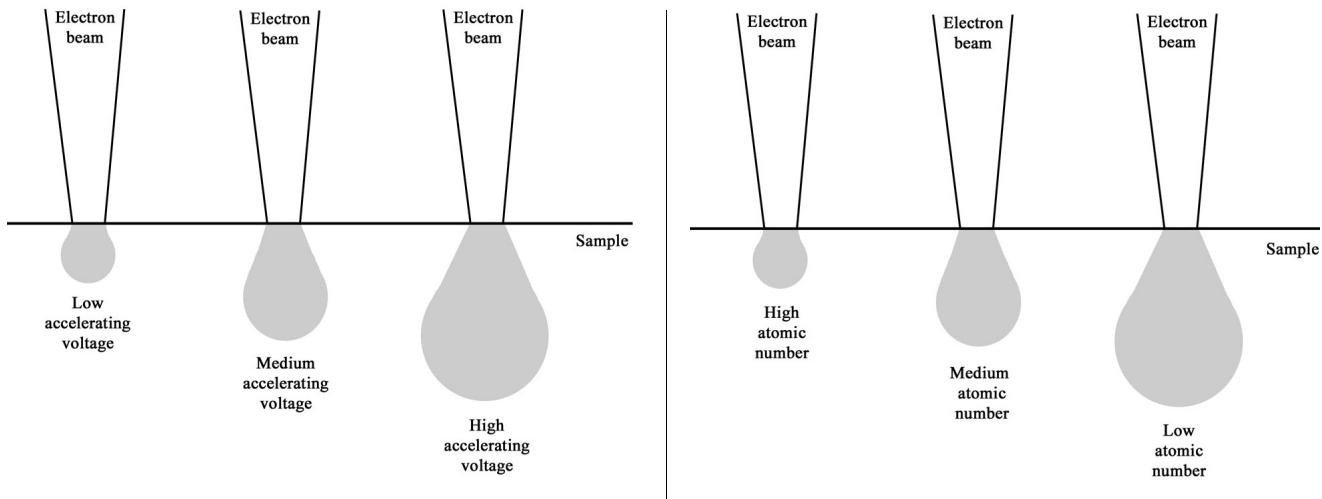
Various signals emitted from the specimen when the incident electron beam enters the specimen. The SEM utilizes these signals to observe and analyze the specimen surface (atau tepat di bawah permukaan)



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Electron-Specimen Interaction

- As the energy (accelerating voltage) is higher, the scattering range is larger.
- If the atomic number and density are large, the scattering range is smaller.



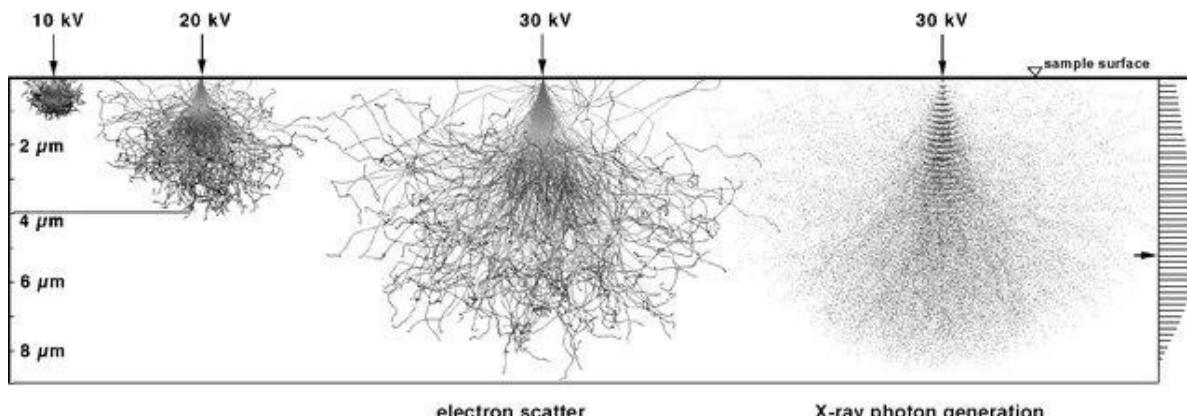
Images: Smith College Northampton, Massachusetts

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Electron-Specimen Interaction

When electrons enter the specimen, **the electrons are scattered** within the specimen and gradually lose their energy, then they are absorbed in the specimen.

The scattering range of the electrons inside the specimen is different depending on the electron energy, the atomic number of the elements making up the specimen and the density of the constituent atoms. **As the energy is higher, the scattering range is larger.** To the contrary, if the atomic number and density are large, the scattering range is smaller.



Principle of SEM

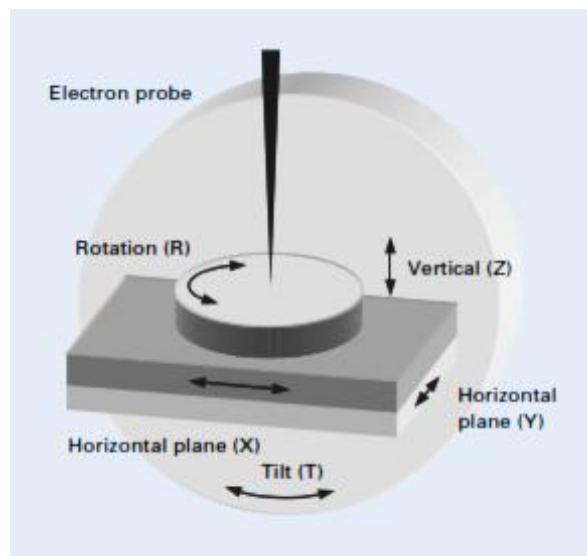
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Specimen Stage

In general, the specimen is observed at a high magnification in an electron microscope. **Thus, a specimen stage, which stably supports the specimen and moves smoothly, is required.** The specimen stage for a SEM can perform the following movements:

- horizontal movement (X, Y)
- vertical movement (Z)
- specimen tilting (T)
- rotation (R).

The X and Y movements are used for the selection of a field of view. While the Z movement provides the change of image resolution and the depth of focus



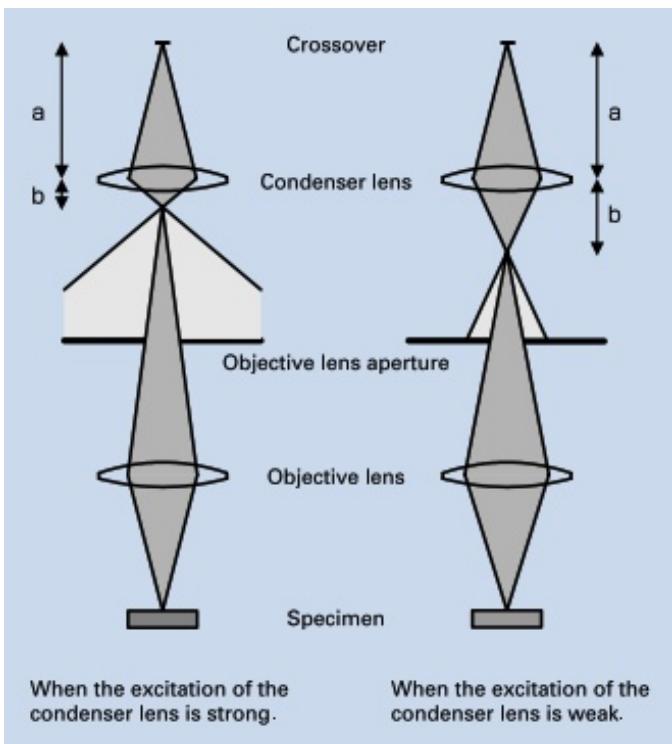
construction of the specimen stage.

Electron Probe

Electron probe : a fine electron beam

Two-stage lenses, which combine the **condenser and objective lenses**, are located below the electron gun. The electron beam from the electron gun is focused by the two-stage lenses, and a **small electron probe** is produced

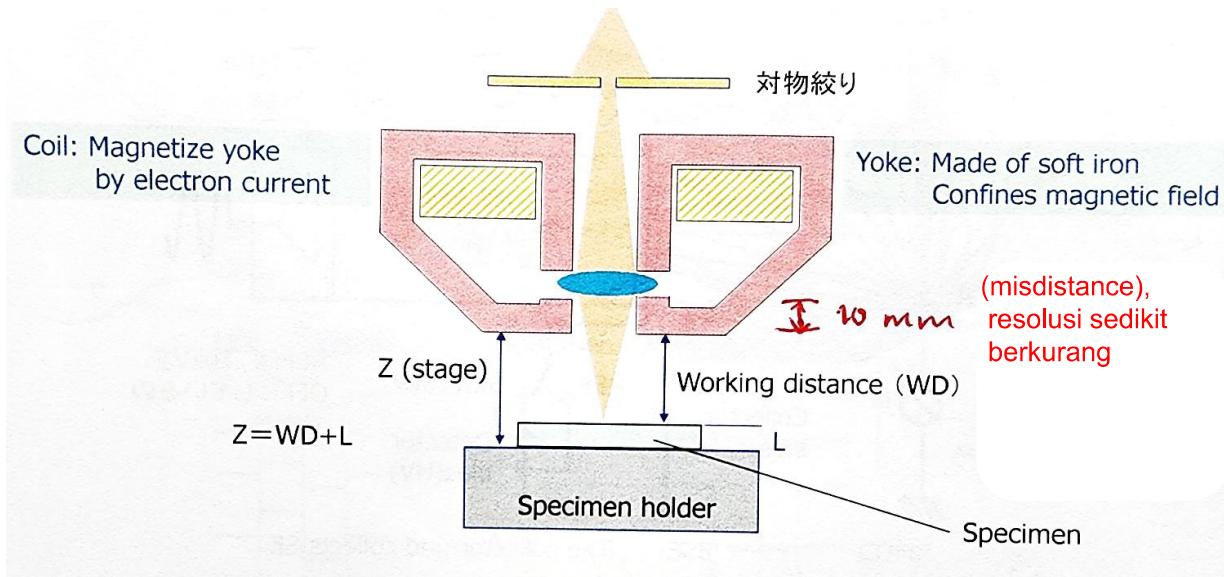
If the lens action of the condenser lens is strengthened, the electron probe becomes narrower with a smaller **ratio of b/a**, whereas if weakened, the electron probe becomes broader. The “**aperture**” is placed between the condenser lens and objective lens. The “**aperture**,” made of a thin metal plate, has a small hole.



Formasi dari sebuah *fine electron probe*

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Objective Lens

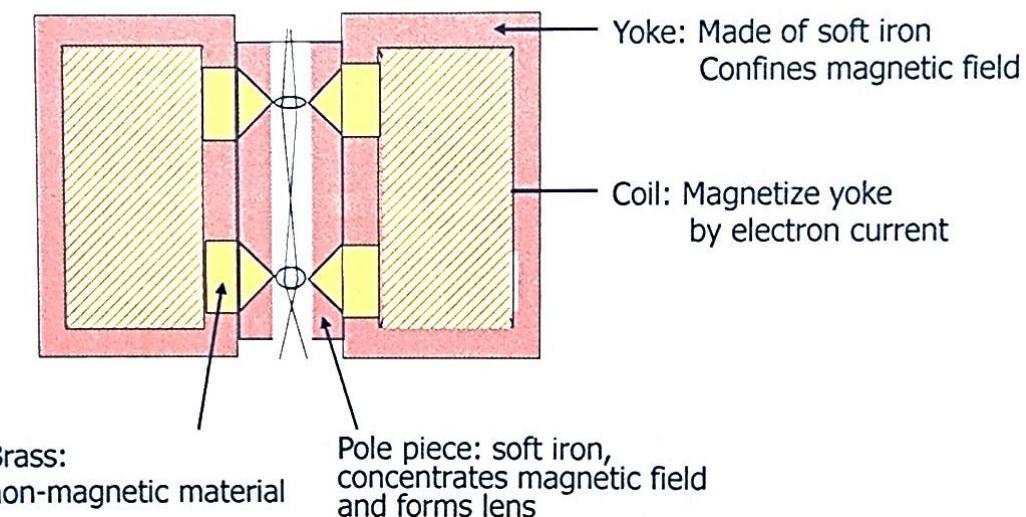


The objective lens is used for **focusing**, and this lens is a very important lens that determines the final diameter of the electron probe. The objective lens reduce the probe formed by condenser lens to approximately 1/10 in diameter

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Condenser Lens

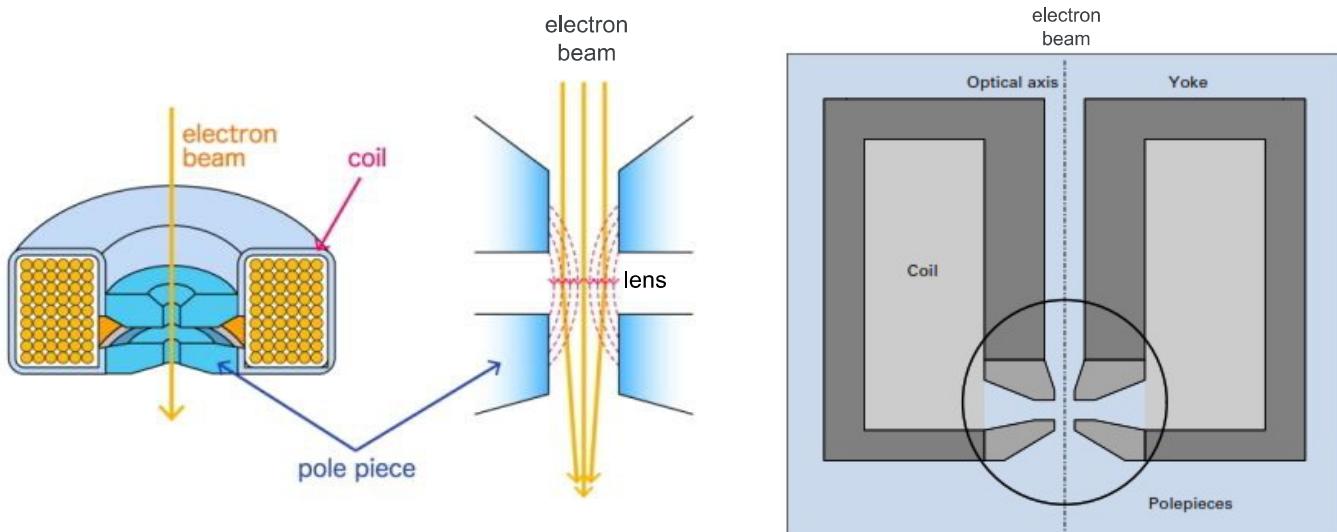
Zoom Condenser lens



The condenser lenses reduces the electron source ($20\mu\text{m}\phi$) to 1/200 in diameter.

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Magnetic Lens



- Ketika arus listrik searah melalui *coil-wound electric wire*, ***rotationally-symmetric magnetic field*** terbentuk dan sebuah *lens action* dihasilkan pada *electron beam*
- Sifat utama dari lensa magnetik adalah bahwa ketika arus yang melewati koil dirubah, maka kekuatan lensa juga berubah.

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Electron Optics

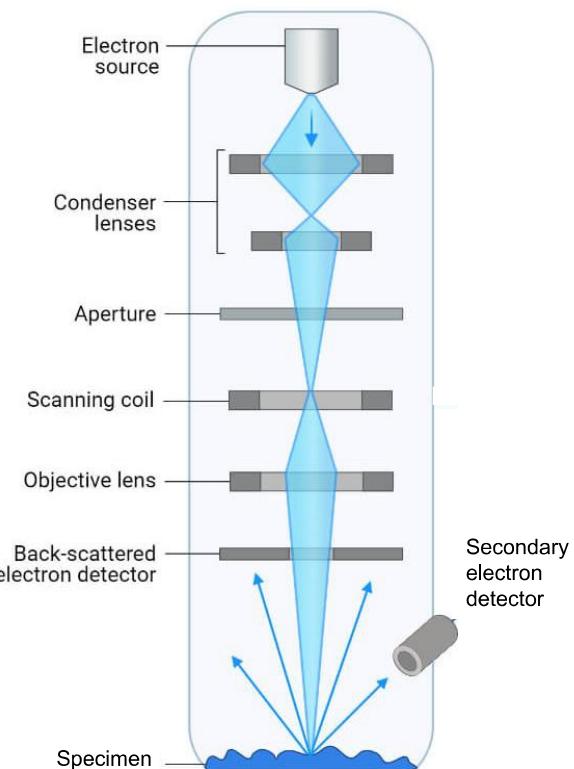
Condenser lens; control of sharpness of image and probe current

Objective aperture; control of probe current and sharpness of image

Objective lens; Focuses electron probe and specimen

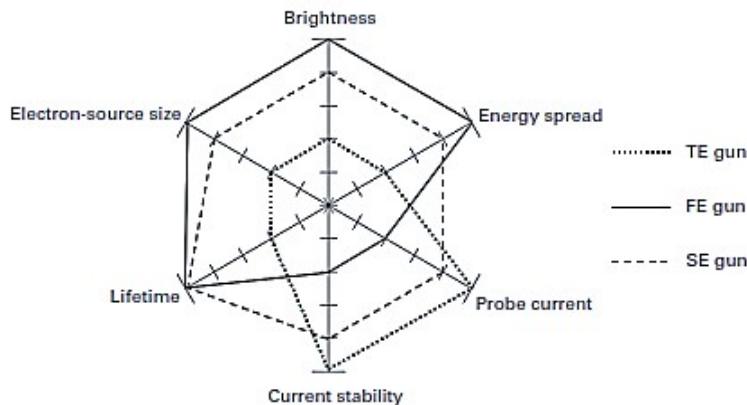
Empat bagian penting dari SEM;

1. **Accelerating voltage (1 – 30kV);** mengatur kecepatan electron beam
2. **Probe current (PC); the number of the electrons**
3. **Aperture size (AP); control of probe current and sharpness of image**
4. **Working distance (WD);** jarak antara specimen dan objective lens



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Feature of Three Electron Guns



	TE gun		FE gun	SE gun
	Tungsten	LaB ₆		
Electron-source size	15 ~ 20 μm	10 μm	5 ~ 10 nm	15 ~ 20 nm
Brightness (Acm ⁻² rad ⁻²)	10 ⁵	10 ⁶	10 ⁸	10 ⁸
Energy spread (eV)	3 ~ 4	2 ~ 3	0.3	0.7 ~ 1
Lifetime	50 h	500 h	Several years	1 to 2 years
Cathode temperature (K)	2800	1900	300	1800
Current fluctuation (per hour)	<1%	<2%	>10%	<1%

Note that the brightness is obtained at 20 kV.

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Tipe-tipe Electron Guns

- **Field emission** sources (also called field emission guns or FEGs) use a strong electrostatic field to induce electron emission. This field is applied to the sharp tip of a tungsten wire, where quantum mechanical tunneling allows high-energy electrons to be released. The emission area is substantially smaller for an **FEG (nanometers)** than a thermionic source (micrometers), resulting in **superior brightness** and, in turn, enhanced **image quality** (i.e. **higher spatial resolution and increased signal to noise**). FEG sources also have the **highest longevity**, often lasting over a year without replacement. The primary downside of FEG sources is **cost**; the use of an electrostatic fields means that **ultra-high vacuum is required**, making it **more expensive** than most thermionic
- **Schottky FEG vs. cold FEG (CFEG):** FEG sources can broadly be divided into Schottky or cold FEGs. As the names might imply, Schottky FEGs are thermally assisted, combining the benefits of thermionic and field emission sources. This is done by **coating the tungsten tip in zirconium oxide**, which facilitates the thermal emission of electrons when the source is heated. Note that although Schottky sources have a shorter lifetime than CFEGs and worse image quality under certain conditions (i.e. lower voltages, where the Schottky emitter has a larger energy spread), they generally **have better stability**

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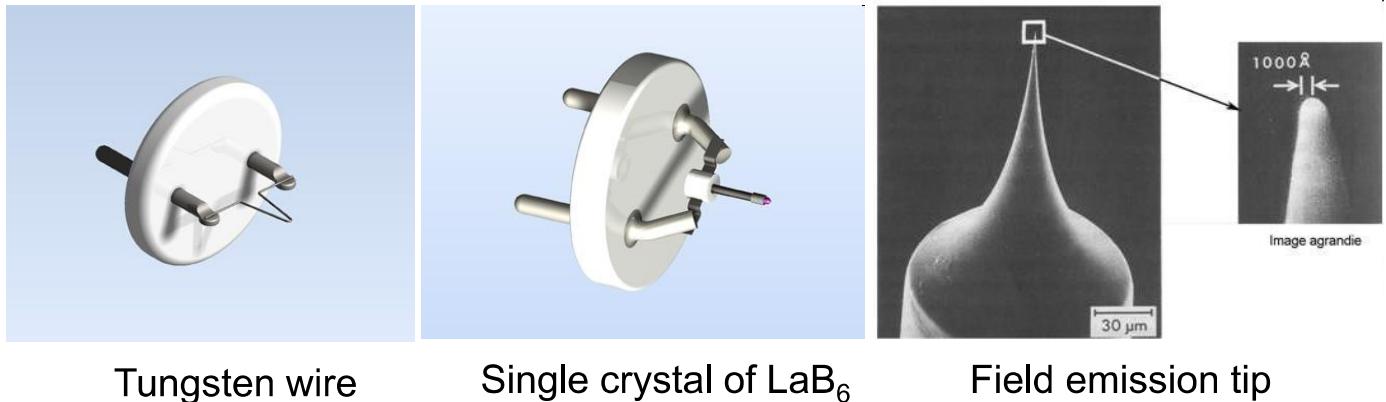
Tipe-tipe Electron Guns

- **Tungsten filament:** Tungsten filaments are comparatively **cheap and easy to maintain**; users can be taught to replace them, removing the need for ongoing external maintenance. Just like lightbulb filaments, however, they gradually lose mass to evaporation and eventually break, giving **them the shortest lifetime** of all the sources. Additionally, due to their high operating temperature, they have **a lower brightness and a broader beam spread**, resulting in generally **reduced image quality** (i.e. reduced image resolution)
- **LaB₆ and CeB₆:** Lanthanum hexaboride and cerium hexaboride sources are composed of a single crystal of the respective molecule. Just like a tungsten filament, these crystals are heated by an applied current until there is enough energy to emit electrons. Compared to tungsten, **lower temperatures** are required to emit electrons, resulting in **lower beam spread and higher brightness**. They are also less volatile than tungsten and therefore have a significantly **longer lifetime**. However, they also **need higher vacuum**, thereby **increasing the overall cost** of the source.

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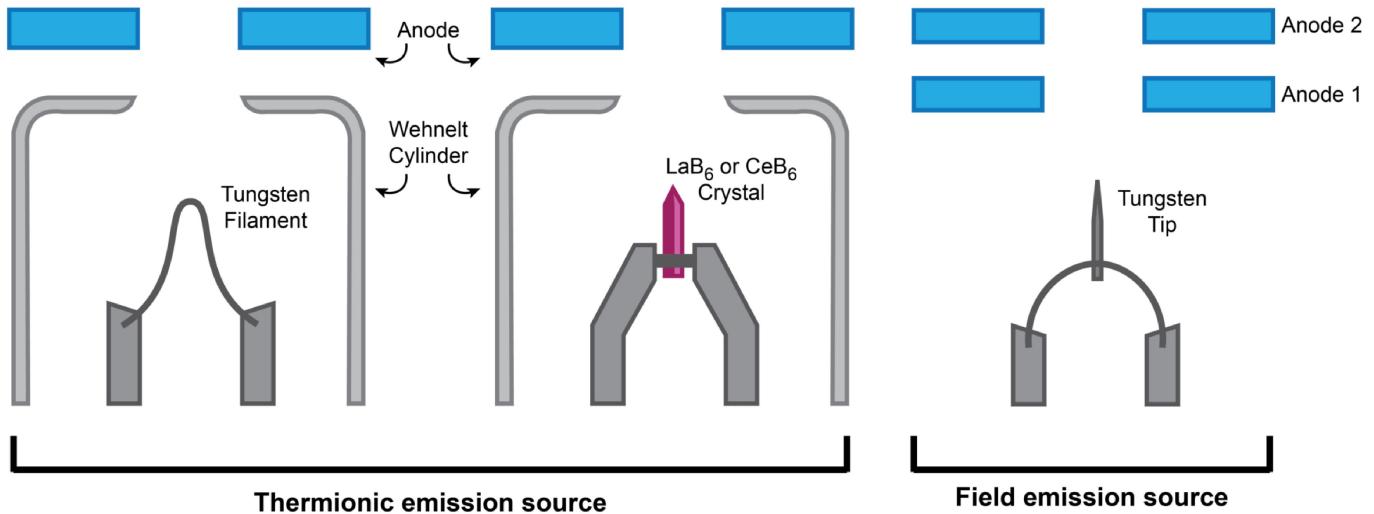
Tipe-tipe Electron Gun

- With **field emission** guns we get a smaller spot and higher current densities compared to thermionic guns
- Vacuum requirements are tougher for a **field emission** guns



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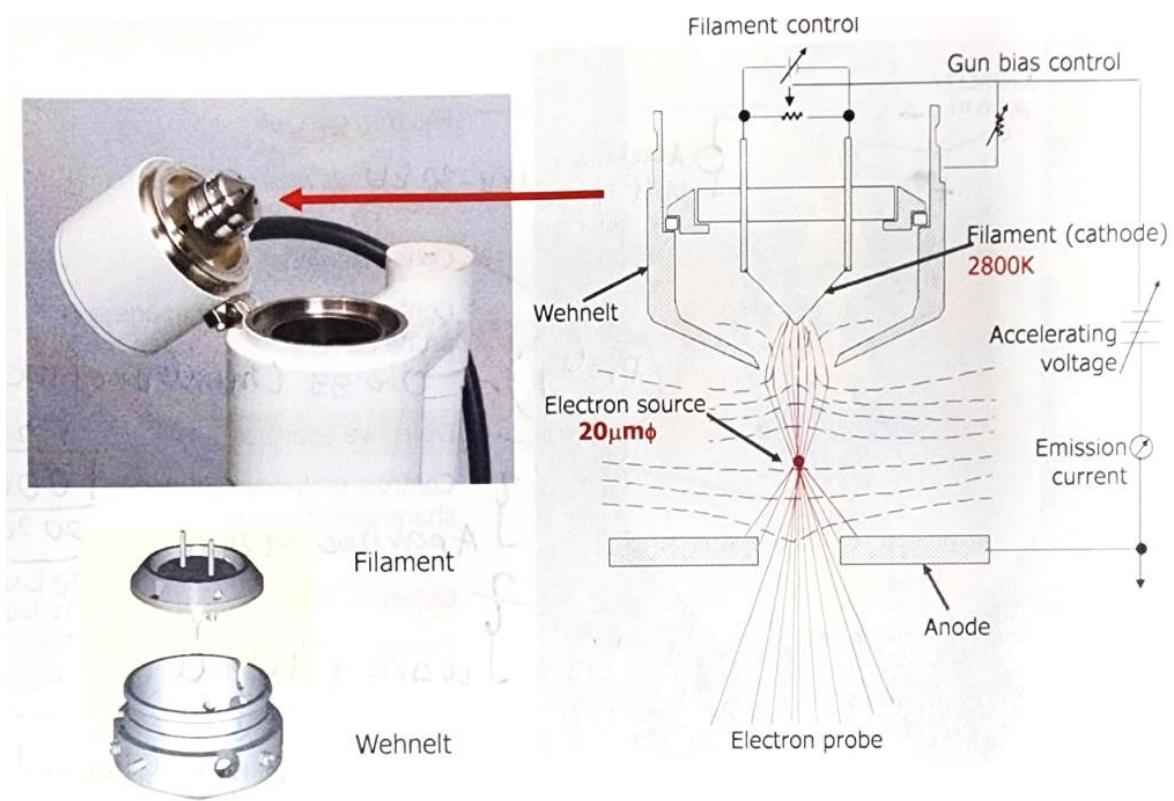
Tipe-tipe Electron Gun



There are several commonly used sources, broadly divided into:

1. **Thermionic** (Tungsten filament, LaB₆, CeB₆)
2. **Field emission** (Tungsten tip, Schottky)

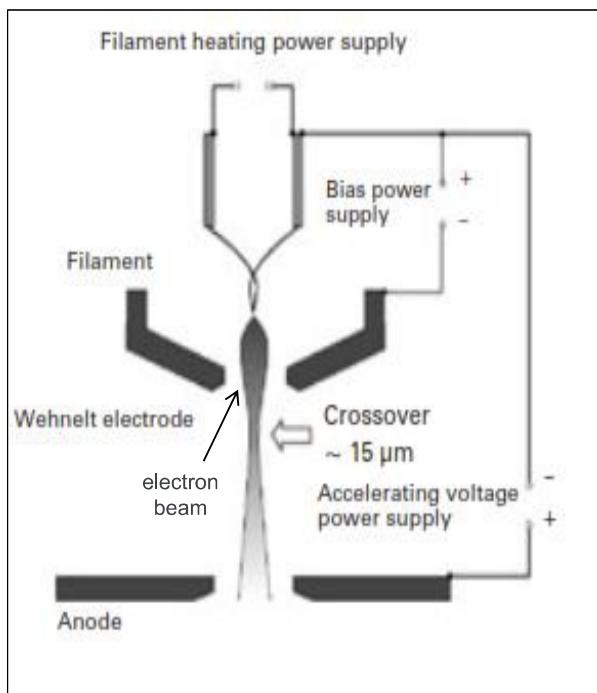
Electron Guns



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Electron Gun

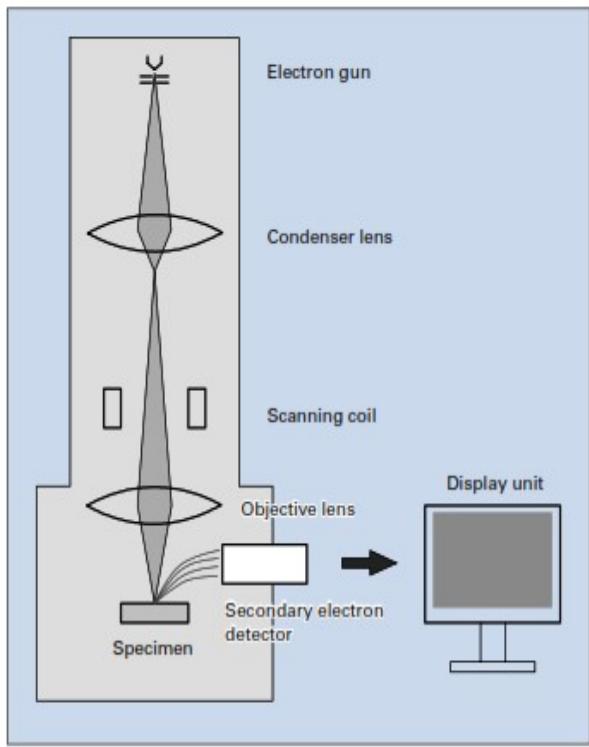
Thermionic Emission gun (TEgun)



- Termoelektron dipancarkan dari **filamen (katoda)** yang terbuat dari kawat tungsten tipis (kira-kira 0,1 mm) dengan memanaskan filamen pada suhu tinggi (**sekitar 2800K**).
- Termoelektron ini dikumpulkan sebagai *electron beam* (bermuatan negatif), tertarik oleh plat logam anoda dg diberi tegangan positif (**1 - 30 kV**).
- Pengaturan kecepatan *electron beam* ini dilakukan dengan mengatur *accelerating voltage* dari anoda dan katoda.
- **Wehnelt electrode** (tegangan negatif); dapat mengatur arus dari *electron beam*
- *Finest point* dari beam disebut **crossover**, yang dapat dianggap sebagai *actual electron source* (diameter **15 – 20 μm**)

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Construction of SEM Instrument



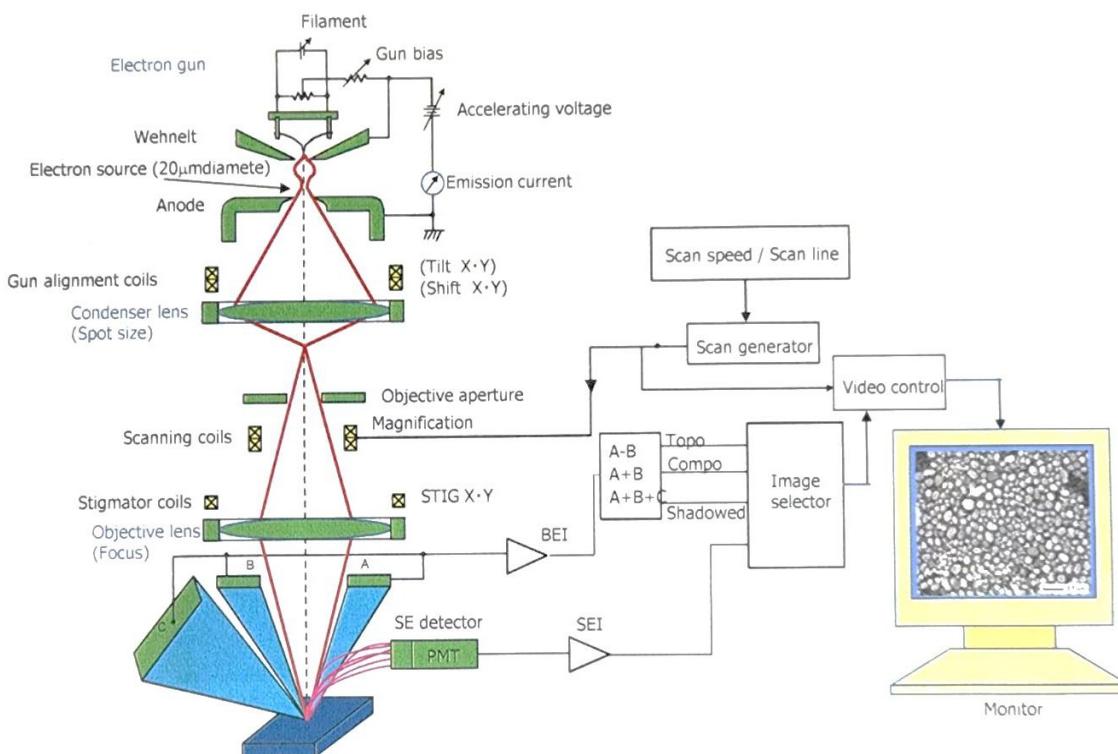
Sistem *electron optic* dari SEM;

- **Electron gun**; menembakkan electron ke arah *specimen*. Berisi filament berfungsi sebagai katoda
- **Specimen stage**; untuk menempatkan *specimen*
- **Detector secondary electron**; untuk mengumpulkan secondary electron
- **Condenser and objective lens**; untuk menghasilkan sebuah *electron probe*
- **Scanning coil**; untuk scan the *electron probe*
- Unit *image display*

Semua system *electron optic* dan ruang *specimen* dijaga dalam kondisi vakum

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The Scanning Electron Miccroscope (SEM)



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Field Emission SEM (FE SEM)

JSM-IT700HR: Compact Field Emission SEM

JSM-IT700HR InTouchScope™

Introducing a new addition to our JEOL InTouchScope™ series SEMs, the JSM-IT700HR, a new compact FE SEM In-Lens Schottky gun.

Increase your productivity with our fully-integrated software, from specimen navigation to analysis and report creation.

This state-of-the-art SEM, with its high-brightness electron gun system with high probe current (~ 300nA), provides amazing high-resolution imaging along with high sensitivity and high spatial resolution analysis at even faster speeds.

- ✓ Zeromag and high-resolution imaging
- ✓ Instant Element analysis
- ✓ High speed mapping and long acquisition analyses
- ✓ Montage
- ✓ Integrated data management software: SMILE VIEW™ Lab



Specifications

Electron gun: In-Lens Schottky field emission electron gun

Accelerating voltage: 0.5 to 30 kV

Max probe current: ~ 300 nA

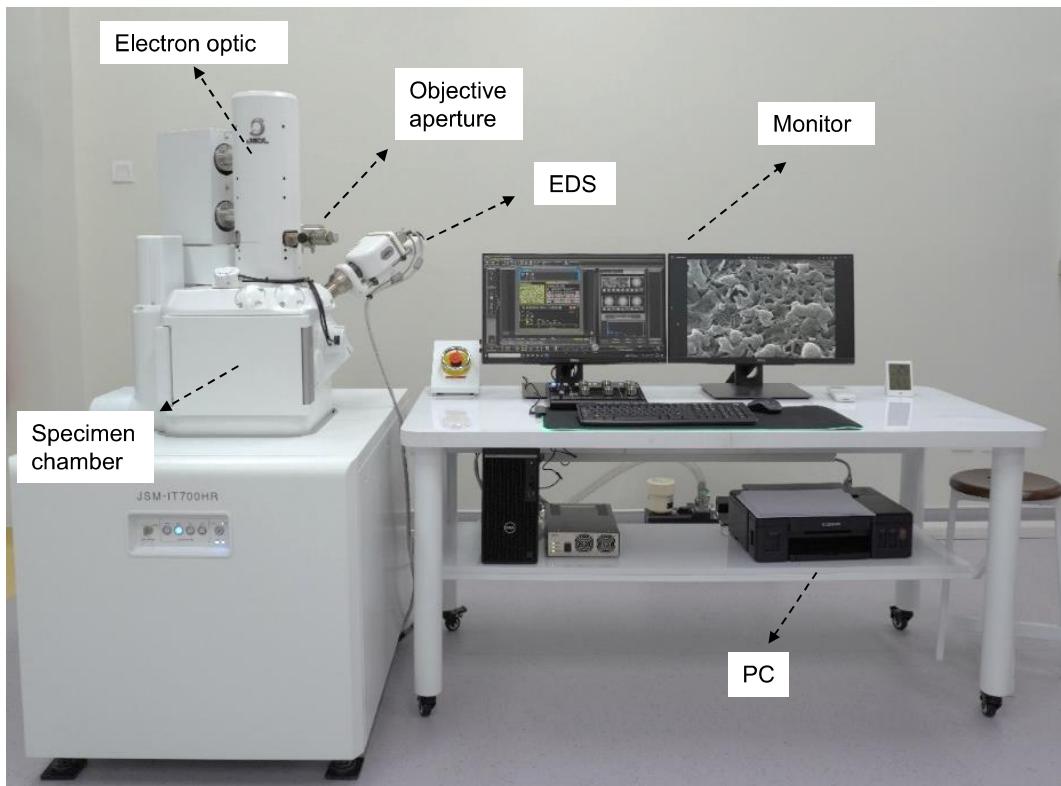
Magnification

- Direct magnification: × 5 to 600,000X
- Display magnification: × 14 to ~1,680,000X

Resolution 1 nm@ 20.0 kV

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The Scanning Electron Microscope (SEM)



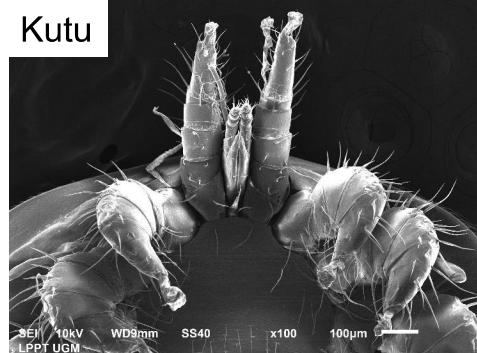
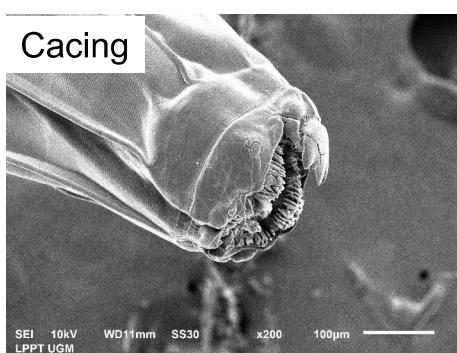
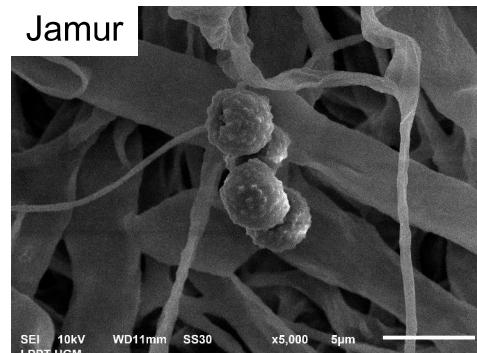
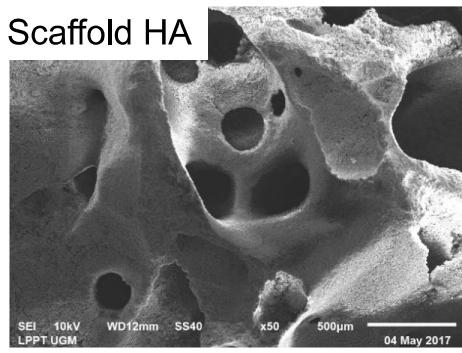
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The Scanning Electron Microscope (SEM)

- SEM ada sebuah alat untuk mengamati topografi permukaan dari sebuah *specimen/sample*.
- Ketika *specimen* diirradiasi dengan sebuah *fine electron beam* (*electron probe*), maka **secondary electrons** akan dipancarkan dari specimen.
- **Topografi permukaan** dapat diamati dengan pemindaihan dua dimensi dari probe elektron di atas permukaan dan perolehan gambar dari hasil mendeteksi *secondary electrons*.

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Beberapa SEM Images



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The Scanning Electron Microscope (SEM)



JSM-6510LA

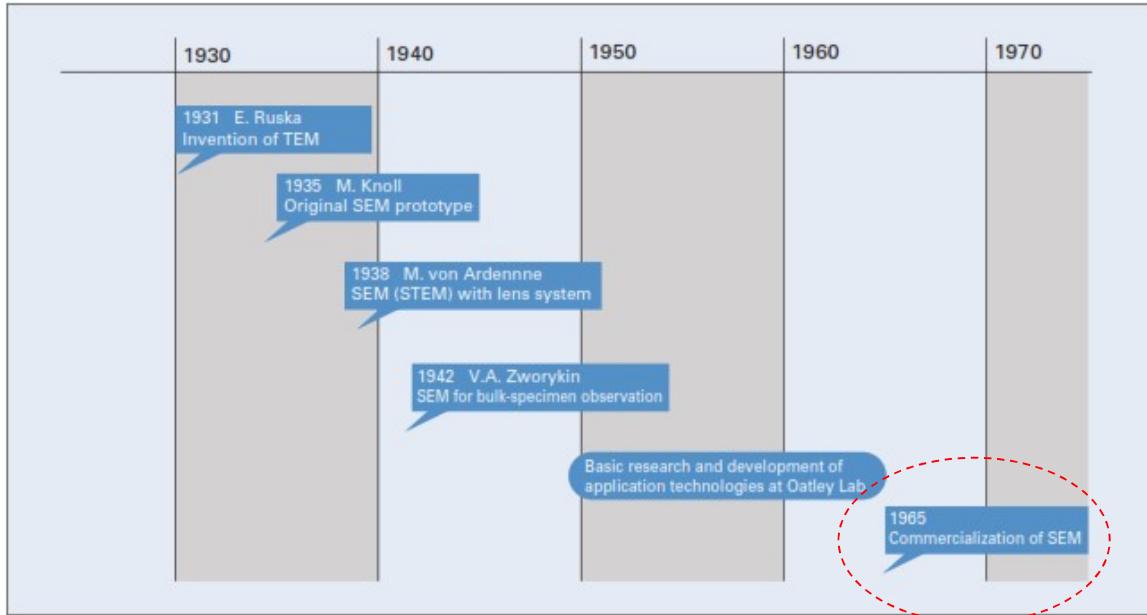


JSM-IT700HR

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Structure of SEM

History



In 1965, Cambridge Scientific Instrument (UK) and JEOL (Japan) first commercialized a SEM, individually. During the four decades after the first commercialization of the SEM, about several tens of thousands of SEMs have been manufactured. Now, the SEM has made significant advances in its performance and functions, and it continues to develop into a more sophisticated instrument.

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Outline

- Structure of SEM
- Principle of SEM
- Introduction of EDS
- For Better Images
- Technical Term



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Principle of Field Emission Scanning Electron Microscopy (FE SEM)

By: Tim LPPT
Universitas Gadjah Mada

<http://lppt.ugm.ac.id>